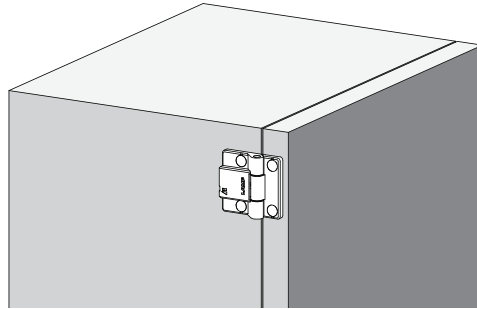


LAMP®**SOFT CLOSE HINGE****HG-JV65-S****Installation instructions**

Thank you for using our product. Before installation, please read this manual thoroughly.



- This is a single-axis hinge with a soft-close function to be used for horizontal swing doors.

FOR YOUR SAFETY AND CORRECT INSTALLATION

Meaning of symbols

	Warning Caution		Prohibited		Required
--	---------------------------	--	-------------------	--	-----------------

If not followed, injury or damage may result.

- ❗ This product is for horizontal swing doors only. Do not use this product for other types of doors.
- ❗ Make sure to follow the designated dimensions, specifications, and horizontal/vertical angles. Make sure that the cabinet and door are not warped, since it may cause failure.
- ❗ It is necessary to manufacture the cabinet with sufficient strength so that it endures the weight of the door and any impact upon opening/closing the door. Only use designated screws and ensure that they are fastened firmly. A cabinet with poor strength or loose screws might result in the door falling and causing injury.
- ❗ Make sure to check the screws for slack at regular intervals (one month from first usage, half a year, and then one time every year is recommended).
- ❗ The tightening force of the mounting screws should be 2 N · m.

PARTS LIST

No.	①	②
	(body)	(cover)
Parts		
Quantity	1 (pc)	4 (pcs)

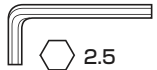
■ Recommended screws

Bind head screw M5
Pan head screw M5

※Truss screws M5 and hexagon socket head cap screw screws M5 can also be used, but the screw covers cannot be assembled.

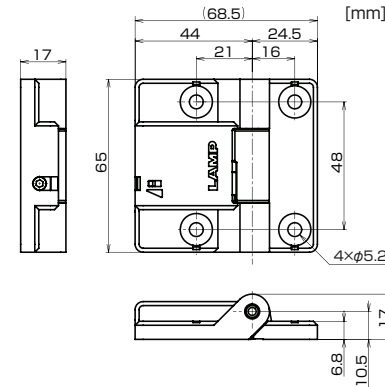
■ Tools needed

Hex Key 2.5 mm
For closing speed adjustment



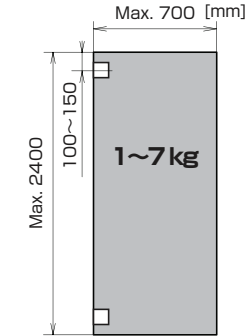
SPECIFICATION

■ Product size

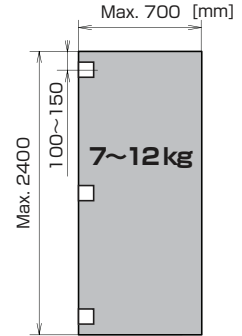


■ Door size

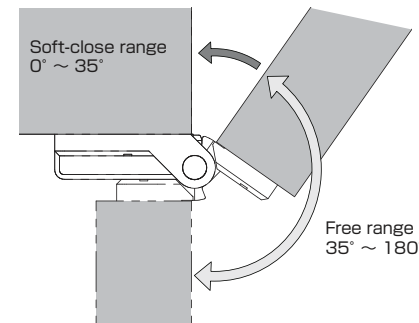
For two-piece suspension



For three-piece suspension

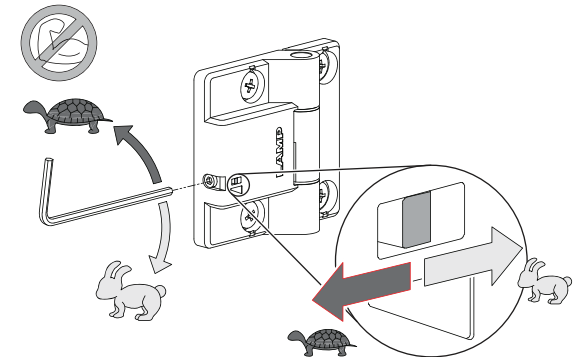


■ Soft-close range



■ Operating temperature 0°C ~ 40°C

ADJUSTMENT PROCEDURE



03 (3864) 1122
9:00~ 17:30

FAX 03 (3863) 6875
E-mail : support@sugatsune.co.jp
2-5-10 101-0032



ISO 9001 (JSAQ384) · ISO 14001 (JSAE597)
ISO9001 · ISO14001
https://www.sugatsune.co.jp/

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